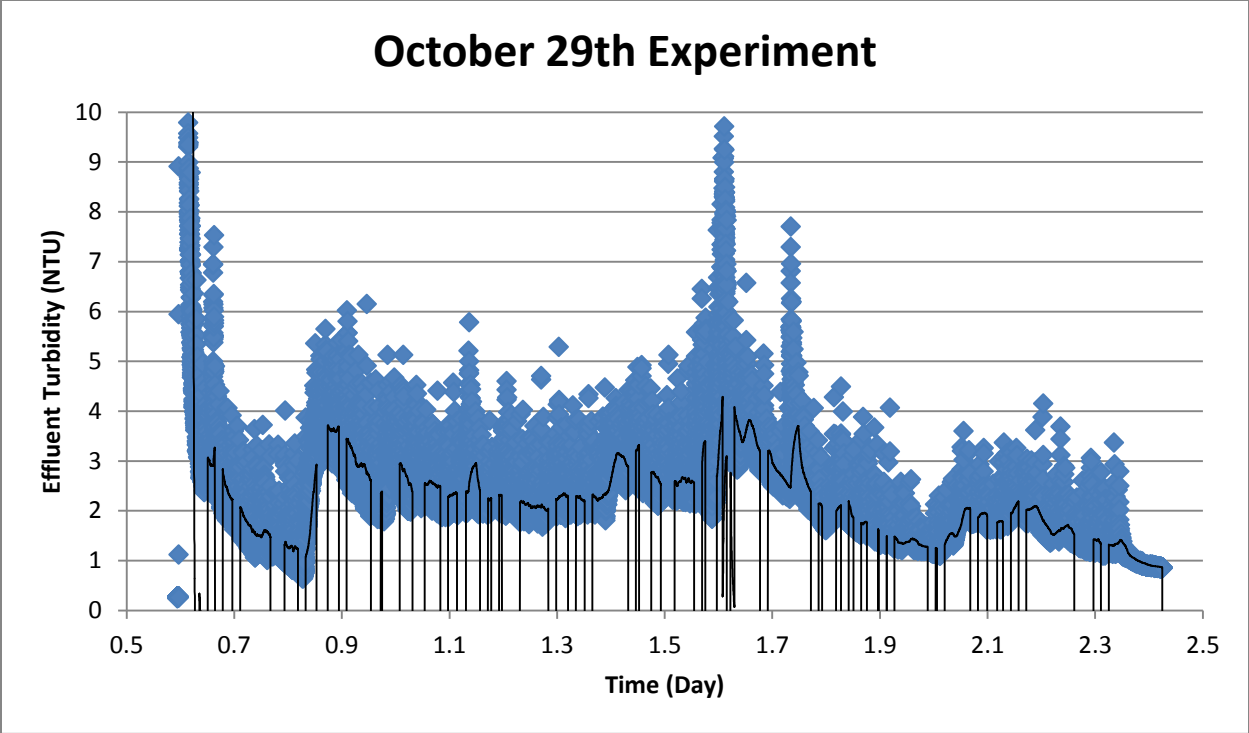




| State                                        | Time (fraction of Day) |
|----------------------------------------------|------------------------|
| State 1: 100 NTU Floc Blanket Build up Stage | 0.57-0.81              |
| State 3: 15 NTU Control stage                | 0.81-1.58              |
| State 4: 15 NTU with Floc Recycle            | 1.58-2.345             |